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Menard et al.

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[54] **FRICTION MATERIAL DESIGNED FOR FITTING TO A DEVICE EMPLOYING FRICTION IN A LIQUID MEDIUM, AND THE METHOD OF PRODUCING SUCH A FRICTION MATERIAL AND THE DEVICE TO WHICH IT IS FITTED**

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[57] **ABSTRACT**

A friction material for a liquid medium consists of a fibre mat impregnated with a thermosetting resin, the fibres having a length of at least 12 mm. The method of producing such a material includes the steps of providing a mixture of fibres, carding the mixture to form a card web, lapping the card web, needling the lapped card web for form a needled mat and impregnating the needled mat with a thermosetting resin.

6 Claims, 4 Drawing Sheets

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[51] Int. Cl.² **F16D 69/02, D04H 1/48**[52] U.S. Cl. **264/258, 264/259, 264/297.4, 156/184, 156/242, 156/250, 156/305**

[58] Field of Search **442/60, 59, 374, 442/375, 376, 380, 388, 391, 392, 428/66 2, 523/149, 152, 153, 155, 157, 158, 159, 2/107, 156/184, 242, 250, 305, 227, 264/258, 259, 297.4, 188/251 A, 192/107 M**

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